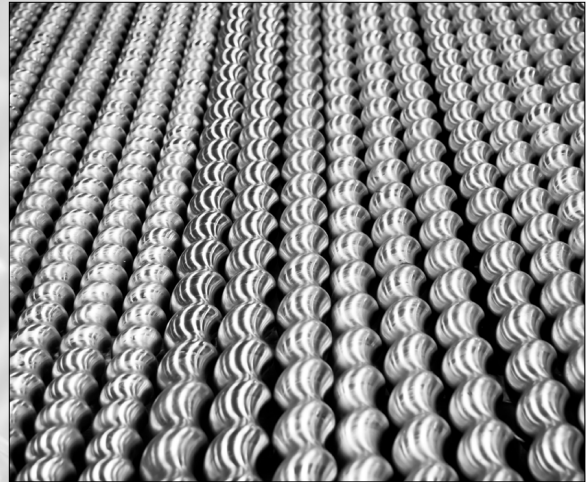
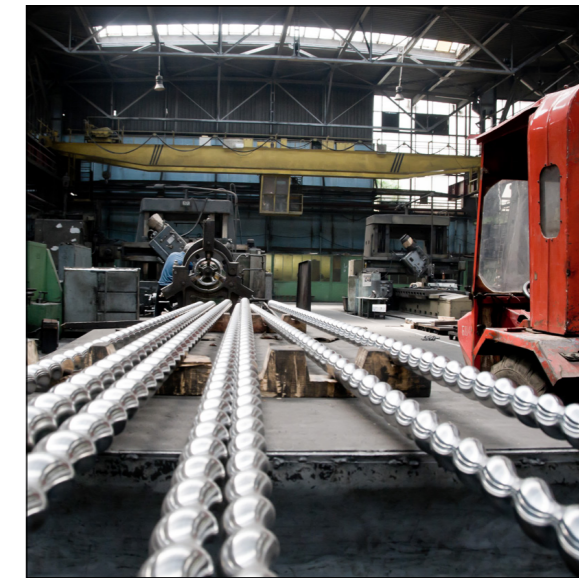


FLEXON-ALL



PROGRESSIVE CAVITY PUMPS (PCP)



GENERAL PRESENTATION

FLEXON-ALL was founded in 2004 to be a little production company that produces technical articles made of polyurethane, plastics and metals for oil-well industry, drilling and extraction, and other industrial equipment.

Ever since the beginning of the activity FLEXON-ALL collaborates with UPETROM and AXON, in the designing and producing of pumps with progressive cavities for extraction and pumping oil, salt water, etc.

Based on the experience and knowledge of its specialists in PCP, FLEXON-ALL has specialized also in manufacturing of transfer units equipped with PCP for high and small flows at different pressures.

Currently in our manufacturing portfolio, together with Upetrom, for rotor manufacturer, and AXON, for rubber manufacturer, we have 18 different types of PCP for flows between 1,6 to 135 m³/ day x 100 rpm with lifting depths from 600 to 3600 m.

We have accomplished, until now, manufacturing and selling over 5000 PCP for different markets: Romania, Russian Federation, Kasakhstan, Moldova, Ukraine and Albania.

The advantages of using the rotary extracting system by means of helical pumps are more than obvious, as the following are obtained:

- Low costs of system installation,
- Low costs for exploitation,
- It can circulate crude oils of very high viscosity, with a high content of mechanical impurities, as well as light crude oils, with a content of gases
- Specially long life: operation periods of 1–6 years, which again involves low costs for workover by occurrence of accidental interruptions of operation for various reasons,
- Low costs of purchase and commissioning of the system, compared to other types of equipment.
- We promise a quality product and best quality support for it. Each year we invent to improve our ability to meet your pumping needs and to solve your most difficult fluids handling problems
- We are always looking for new ways to improve our pumps so they will last longer, perform better and be a greater value to you, our customer.

HOW DOES THE SYSTEM OPERATE?

The principle of progressive cavity pumps is those designed by Reyne Moineau in 1935 and used now by all PCP fabricants.

A PCP principle consists of a single helical rotor which rotates inside a double internal helical stator.

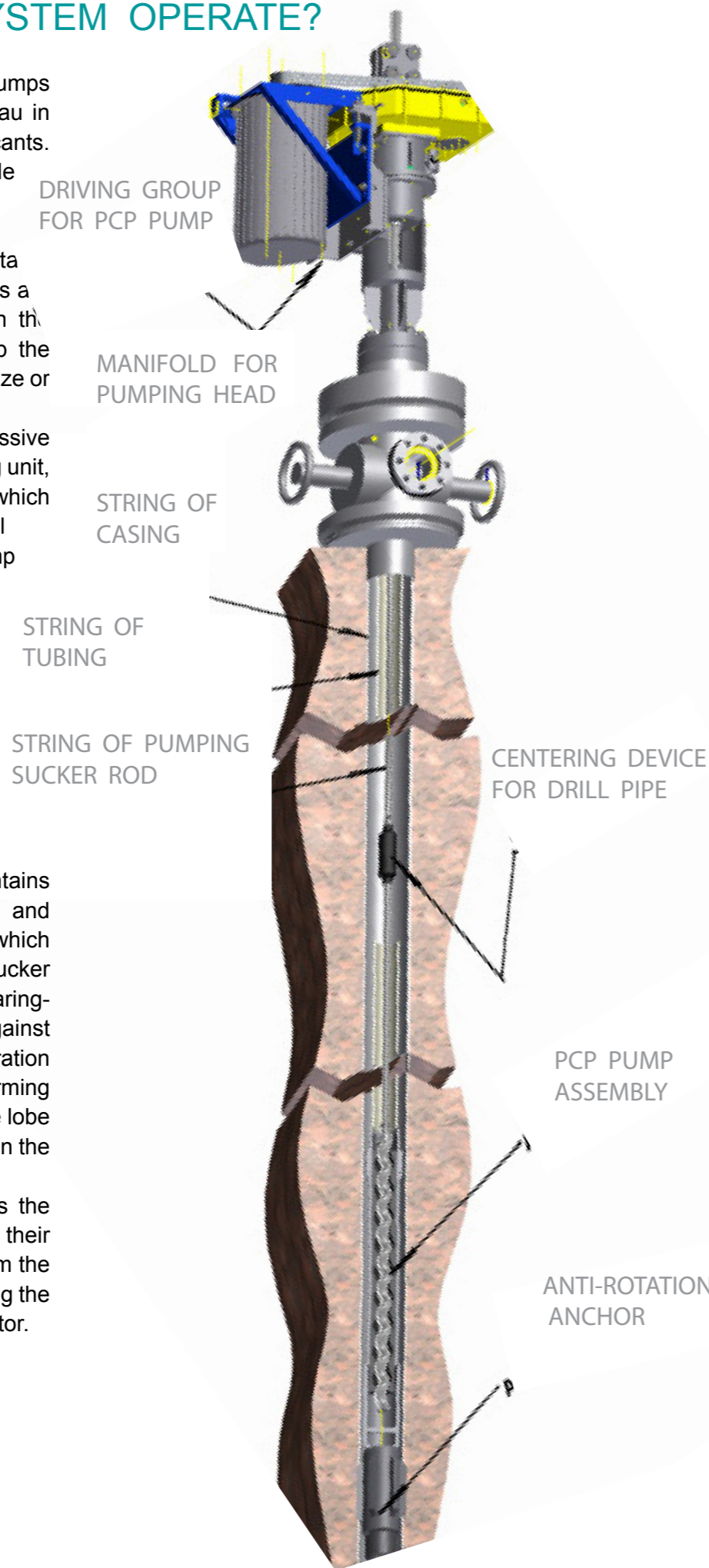
When the rotor is inserted in the stator two chains of lenticular spiral cavities are formed. As the rotor turns within the stator, the sealed cavities spiral up the pumping product without changing size or shape of stator.

A system of oil extraction with progressive cavities pump is made up of a driving unit, mounted on the well casing head, which drives, by means of the pumping drill pipes string, a helical extraction pump placed deep in the well, below the oil extraction level.

The pump is launched into the well by means of the tubing string and is equipped, at the lower head, with an anti-rotation anchor which is fixed on the casing string and prevents the unscrewing of the tubing due to the torque formed inside the pump during its operation.

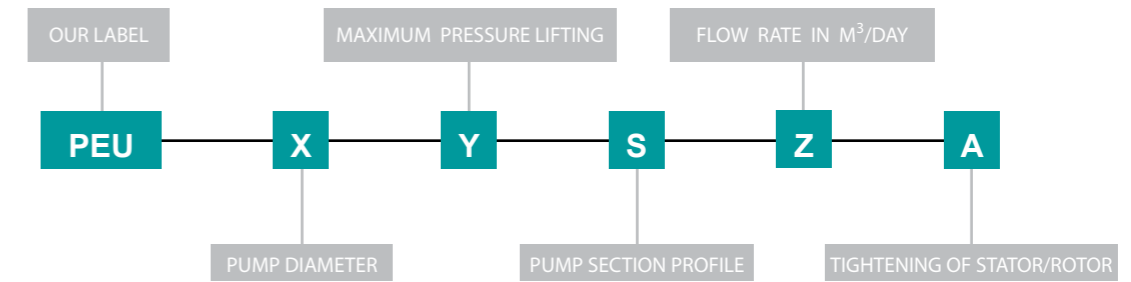
The system also contains a limit switch of the rotor-tagbar and centering devices for the drill pipe, which are mounted along the string of sucker rods, in order to prevent the early wearing-out of the tubing due to the friction against the pumping pipes string. The operation principle of a PCP is based on forming lenticular cavities between the single lobe rotor and the double lobe stator, when the rotor turns within the stator.

The lenticular cavities formed as the rotor turns within the stator, in their ascending movement carry with them the pumped product with flows depending the size and the rotation speed of the rotor.



PCP MARKING

FLEXON-ALL, together with AXON and Upetrom, has in its fabrication portfolio a various number of sizes and dimensions for helical pumps.



IDENTIFICATION EXAMPLE

The helical pump manufactured by **FLEXON-ALL**, with a stator diameter 3 1/2 in, maximum discharge pressure 150 bar (1500 m depth), single lobe profile, with a maximum flow up to 16 m³/day, normal (N) connection rotor-stator (temperatures 40-70°C) is symbolized with:

PEU - 350 - 150 - S16 - N

Additional, in accordance with ISO 15136-1, each of the two parts of the pump, stator and rotor are marked as the following:

Stator:

- profile code;
- fabrication serial number;
- elastomer type;
- month and year of fabrication.

Rotor:

- helical profile symbol
- fabrication serial number
- rotor size for tightening between rotor-stator: J (clearance), N (normal), T (tight)

Marking example: **K 653 / NBR2 - 05.2015**

K - profile code for PCP 16 cu.m/day x 100 rpm

017 - fabrication serial number

NBR2 - elastomer type

05.2015 - month and year of fabrication

Marking example: **16-1500N / 650K**

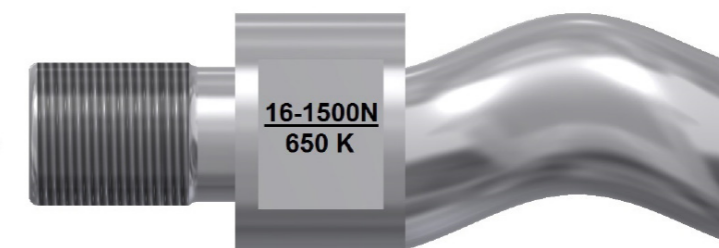
16 = 16 m3/day at 100rpm;

1500 = placing depth (m);

N = clearance;

650 = fabrication serial number;

K = profile code.



PCP NOMENCLATURE

All the nomenclature pumps manufactured by Flexon-all could be found in the table below, as follows.

OUR LABEL	OUTSIDE DIAMETER X (in)	MAXIMUM PRESSURE LIFTING Y (bar)	PROFILE TYPE S (Single lobe)	MAXIMUM PUMP FLOW Z /100 rpm [M ³ /day]	TIGHTENING OF ROTOR-STATOR A
PEU	238 (2 3/8")	120; 180; 240	S	1,6	J = clearance N = normal T = tight
	278 (2 7/8")	065; 100; 120; 150; 180; 240		3	
	278 (2 7/8")	065; 100; 120; 150; 180; 240; 300		4	
	278 (2 7/8")	065; 100; 120; 150; 180; 200; 240		7	
	278 (2 7/8")	065; 120; 150		10	
	350 (3 1/2")	065; 100; 120; 150; 180; 200; 240		10	
	350 (3 1/2")	120; 150; 180; 200; 240; 360		10	
	350 (3 1/2")	065; 100; 130; 150; 180; 200; 240		13	
	350 (3 1/2")	065; 100; 120; 150; 180; 240		16	
	400 (4")	060; 090; 120; 150; 180; 240		23	
	400 (4")	060; 090; 120; 150; 180; 240		33	
	400 (4")	060; 090; 120; 150; 180; 240		42	
	400 (4")	060; 090; 120; 150; 180		60	
	450 (4 1/2")	060; 090; 120; 150; 180		60	
	450 (4 1/2")	060; 090; 120; 150; 180		76	
	450 (4 1/2")	060; 090; 120; 150		98	
450 (4 1/2")	060; 090; 120	122			
550 (5 1/2")	045; 090; 120	135			

Tightening selection between stator and rotor is very important for pump working lifetime and performances in exploitation. According to working temperatures and well fluids temperatures, we fabricate rotors with tightenings classed on 3 stages of temperatures:

- J** for 80 ÷ 120 °C
- N** for 40 ÷ 70 °C
- T** for 10 ÷ 30 °C

ELASTOMER SELECTION

The elastomer selection is a most important step in the PCP design. It is influencing the pump lifting and performance. The right selection requires a very good knowledge of well conditions and fluids composition.

FLEXON-ALL can deliver at request, based on the data sheet for designing of the application, PCP with stator made of 7 types of elastomers that can work in various conditions at the well:



ELASTOMER SELECTION GUIDE

TYPE/CODE OF ELASTOMER	RESISTANCE TO AROMATIC CRUDE OIL	Max API oil gravity	RESISTANCE TO H ₂ S	RESISTANCE TO CO ₂	RESISTANCE TO WATER	WEAR STRENGTH	GENERAL CHARACTERISTICS OR APPLICATION RECOMMENDATIONS
NBR 1 high nitril	Very good	20	Medium	Good	Very good	Very good	<ul style="list-style-type: none"> • excellent mechanical characteristics • recommended for heavy crude oil (waxy), salt water with sand in suspension max. 3% • maximum temperature 80°C
NBR 2 very high nitril	Excellent	40	Medium	Good	Good	Very good	<ul style="list-style-type: none"> • excellent mechanical characteristics • recommended for low aromatic and heavy crude oil, salt water with sand in suspension max. 3% • maximum temperature 80°C
NBR 3 high nitril	Very Good	20	Medium	Good	Very good	Very good	<ul style="list-style-type: none"> • excellent mechanical characteristics • recommended for heavy crude oil, salt water with sand in suspension max 3% • maximum temperature 110°C
NBR 4 medium nitril	Poor	12	Good	Good	Good	Excellent	<ul style="list-style-type: none"> • excellent mechanical characteristics • recommended for heavy crude oil, salt water with sand in suspension max. 5% • maximum temperature 80°C
H - 1 HNBR	Very good	38	Excellent	Excellent	Excellent	Excellent	<ul style="list-style-type: none"> • excellent mechanical characteristics • recommended for low aromatic and heavy crude oil, salt water with sand in suspension max. 5% • maximum temperature 120°C
H - 2 HNBR	Very good	38	Excellent	Excellent	Excellent	Excellent	<ul style="list-style-type: none"> • excellent mechanical characteristics • recommended for low aromatic and heavy crude oil, salt water with sand in suspension max. 5% • maximum temperature 135°C
F FKM	Excellent	42	Excellent	Excellent	Excellent	Poor	<ul style="list-style-type: none"> • moderate mechanical characteristics and wear strength • recommended for light and very light crude oil, free of sand, salt water • maximum temperature 140°C

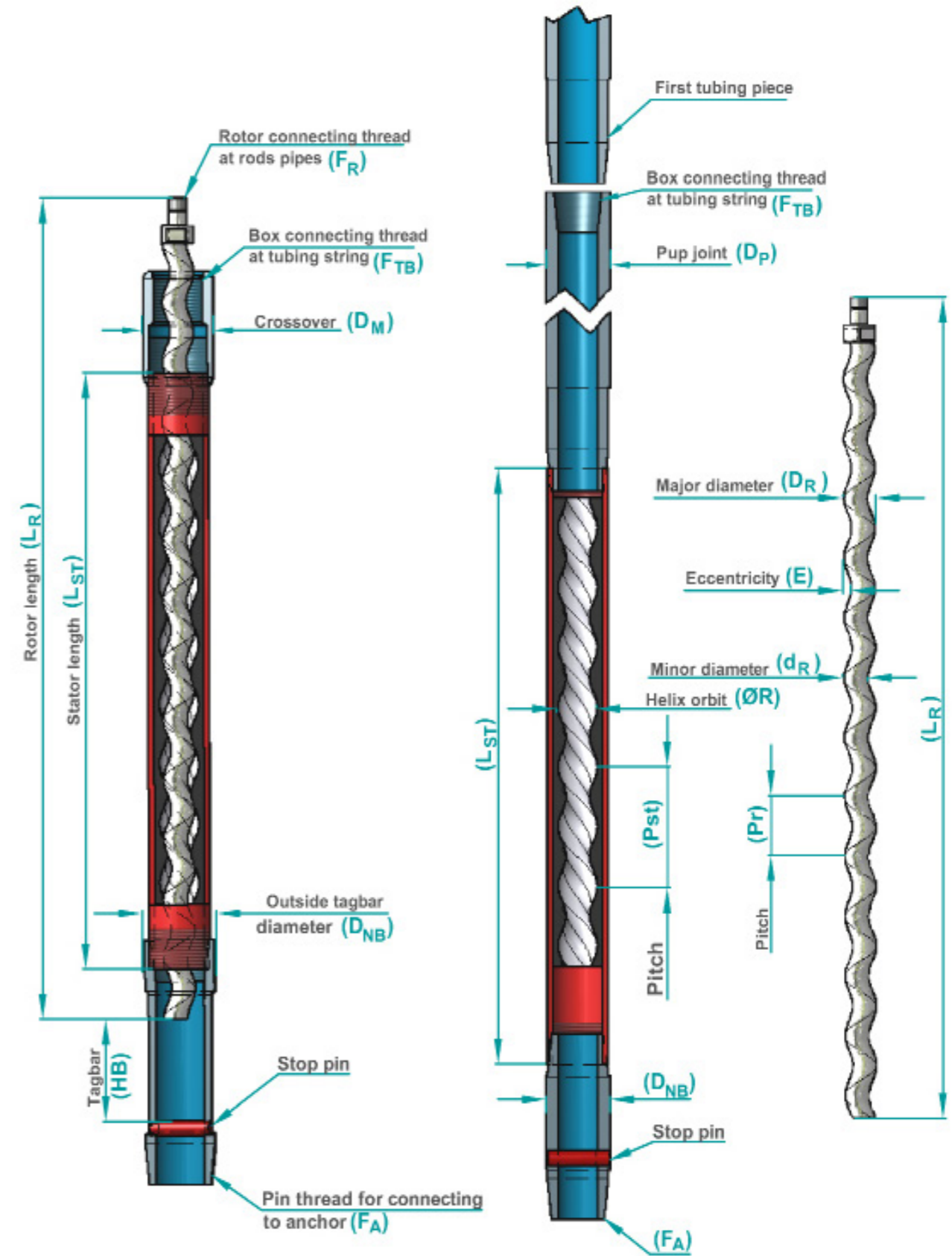
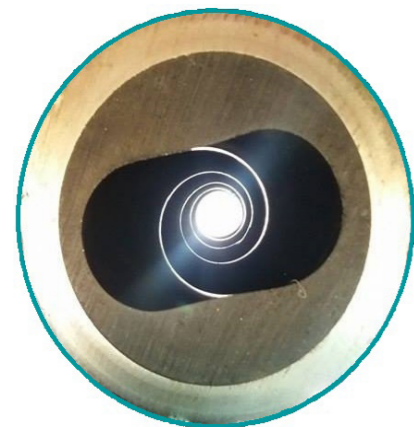
THE STRUCTURAL ELEMENTS AND CHARACTERISTICS OF P.C. PUMPS

Rotor of each pump is designed by us and executed in collaboration with UPETROM 1 MAI which has specific equipment for processing and chrome plating. Depending on the work environment, they are made of annealed alloy carbon steel, plated on the outside with a layer of hard chrome, 0,3 - 0,4 mm, and different thickness with 3 types of stator - rotor tightenings.

For highly corrosive and aggressive environments rotors are made of stainless steel, also plated with hard chrome.



The **Stator** of each pump is designed and executed as a monoblock construction and consists of a steel frame which has a helical profile with 2 beginnings in interior made of rubber resistant to working fluid and temperature.



STRUCTURAL ELEMENTS FOR HELICAL PUMPS - FLEXON

PUMP		STATOR				ROTOR							Tagbar		Crossover	*Pup joint	Tubing		
Pump type	Nominal Displacement (m ³ /day)	Max. lifting depth (m)	Connection threads		Length L _{ST} (m)	Outside Diameter D _{ST} (mm)	Connection Thread F _R (in)	Length L _R (m)	Minor Diameter d _R (mm)	Head Diameter D _R (mm)	Eccentricity E (mm)	Pitch Pr (mm)	Helix Orbit øR (mm)	Outside Diameter D _{HB} (mm)	Dimension HB (mm)	Outside Diameter D _M (mm)	Outside Diameter D _P (mm)	First piece	
			Tubing F _{TR} (in)	Anchor F _A (in)															
PEU-278-120-S1.6	0,016	1200	Box 2 7/8" EUE / NUE	Pin / Box 2 7/8" EUE / NUE	1,8	66	Pin 1 1/16" (rod 3/4")	2,3	28	32	2	27,5	78	350	78	-	2 3/8" or 2 7/8"		
PEU-278-180-S1.6		1800			2,7			3,2										350	
PEU-278-240-S1.6		2400			3,6			4,1										500	
PEU-278-065-S3	0,03	650	Box 2 7/8" EUE / NUE	Pin / Box 2 7/8" EUE / NUE	1,3	73	Pin 1 3/16" (rod 7/8")	1,8	29	35	3	30	41	350	89	-	2 3/8" or 2 7/8"		
PEU-278-100-S3		1000			1,5			2										350	
PEU-278-120-S3		1200			2,1			2,6										3,1	500
PEU-278-150-S3	0,05	1500	Box 2 7/8" EUE / NUE	Pin / Box 2 7/8" EUE / NUE	2,6	76	Pin 1	3,1	35,2	41,6	3,2	40	48	350	89	-	2 3/8" or 2 7/8"		
PEU-278-180-S3		1800			3			3,5										5,1	500
PEU-278-240-S3		2400			4			4,4										5,6	500
PEU-278-065-S4	0,05	650	Box 2 7/8" EUE / NUE	Pin / Box 2 7/8" EUE / NUE	2	76	Pin 1	2,5	35,2	43	3,9	52	51	350	89	-	2 3/8" or 2 7/8"		
PEU-278-100-S4		1000			2,7			3,2										3,6	500
PEU-278-120-S4		1200			2,9			3,4										3,7	500
PEU-278-150-S4	0,08	1500	Box 2 7/8" EUE / NUE	Pin / Box 2 7/8" EUE / NUE	3,9	76	Pin 1	4,4	35,2	43	3,9	52	51	350	89	-	2 3/8" or 2 7/8"		
PEU-278-180-S4		1800			4,4			5,1										5,9	500
PEU-278-240-S4		2400			4,9			5,6										6,6	500
PEU-278-300-S4	3000	5,8	6,5	7,7	500														
PEU-278-065-S7	0,08	650	Box 2 7/8" EUE / NUE	Pin / Box 2 7/8" EUE / NUE	2,4	76	Pin 1	2,9	35,2	43	3,9	52	51	350	89	-	2 3/8" or 2 7/8"		
PEU-278-100-S7		1000			3,1			3,6										4,1	500
PEU-278-120-S7		1200			3,5			4,1										5,2	500
PEU-278-150-S7	0,08	1500	Box 2 7/8" EUE / NUE	Pin / Box 2 7/8" EUE / NUE	4,7	76	Pin 1	5,2	35,2	43	3,9	52	51	350	89	-	2 3/8" or 2 7/8"		
PEU-278-180-S7		1800			5,4			5,9										6,6	500
PEU-278-200-S7		2000			5,9			6,6										7,7	500
PEU-278-240-S7	2400	7	7,7	8,5	500														

PUMP		STATOR				ROTOR							Tagbar		Crossover	*Pup joint	Tubing	
Pump type	Nominal Displacement (m ³ /day)	Max. lifting depth (m)	Connection threads		Length L _{ST} (m)	Outside Diameter D _{ST} (mm)	Connection Thread F _R (in)	Length L _R (m)	Minor Diameter d _R (mm)	Head Diameter D _R (mm)	Eccentricity E (mm)	Pitch Pr (mm)	Helix Orbit øR (mm)	Outside Diameter D _{HB} (mm)	Dimension HB (mm)	Outside Diameter D _M (mm)	Outside Diameter D _P (mm)	First piece
			Tubing F _{TR} (in)	Anchor F _A (in)														
PEU-278-065-S10	0,1	650	Box 2 7/8" EUE / NUE	Pin / Box 2 7/8" EUE / NUE	2,2	76	Pin 1 3/16" (rod 7/8")	2,7	35	44	4,5	60	53	350	89	-	2 7/8" or 2 7/8"	
PEU-278-120-S10		1200			3,4			3,9										350
PEU-278-150-S10		1500			5,1			5,6										500
PEU-350-065-S10	0,1	650	Box 3 1/2" EUE / NUE	Pin / Box 2 7/8" EUE / NUE	2,4	89	Pin 1 3/8" (rod 1")	2,9	40,5	48	3,75	60	55,5	350	108	-	2 7/8" or 3 1/2"	
PEU-350-100-S10		1000			3			3,5										350
PEU-350-120-S10		1200			3,7			4,2										500
PEU-350-150-S10	0,1	1500	Box 3 1/2" EUE / NUE	Pin / Box 2 7/8" EUE / NUE	4,5	89	Pin 1 3/8" (rod 1")	5	40,5	50,5	5	43,5	60,5	350	108	-	2 7/8" or 3 1/2"	
PEU-350-180-S10		1800			5,5			6,2										350
PEU-350-200-S10		2000			6			6,7										500
PEU-350-240-S10	2400	7,5	8,2	500														
PEU-350-120-S10Pm	0,14	1200	Box 3 1/2" EUE / NUE	Pin / Box 2 7/8" EUE / NUE	2,4	89	Pin 1 3/8" (rod 1")	2,9	40,5	48,5	5	65	58,5	350	108	-	2 7/8" or 3 1/2"	
PEU-350-150-S10Pm		1500			3			3,5										350
PEU-350-180-S10Pm		1800			3,7*			4,4										500
PEU-350-240-S10Pm	2400	4,8	5,5	500														
PEU-350-360-S10Pm	3600	7,2	7,9	500														
PEU-350-065-S13	0,17	650	Box 3 1/2" EUE / NUE	Pin / Box 2 7/8" EUE / NUE	2,5	89	Pin 1 3/8" (rod 1")	3	38,5	48,5	5	75	60	350	108	-	2 7/8" or 3 1/2"	
PEU-350-100-S13		1000			3,4			3,9										350
PEU-350-130-S13		1300			3,8*			4,3										500
PEU-350-150-S13	0,175	1500	Box 3 1/2" EUE / NUE	Pin / Box 2 7/8" EUE / NUE	5	89	Pin 1 3/8" (rod 1")	5,5	38,5	48,5	5	65	58,5	350	108	-	2 7/8" or 3 1/2"	
PEU-350-180-S13		1800			5,7			6,4										350
PEU-350-200-S13		2000			6,3			7										500
PEU-350-240-S13	2400	7,6	8,3	500														
PEU-350-065-S16	0,18	650	Box 3 1/2" EUE / NUE	Pin / Box 2 7/8" EUE / NUE	3	89	Pin 1 3/8" (rod 1")	3,5	39,8	49,8	5	75	60	350	108	-	2 7/8" or 3 1/2"	
PEU-350-100-S16		1000			3,5			4										350
PEU-350-120-S16		1200			3,8			4,3										500
PEU-350-150-S16	0,175	1500	Box 3 1/2" EUE / NUE	Pin / Box 2 7/8" EUE / NUE	5	89	Pin 1 3/8" (rod 1")	5,5	37,2	49,7	6,25	67	62,5	350	108	-	2 7/8" or 3 1/2"	
PEU-350-180-S16		1800			5,8			6,5										350
PEU-350-240-S16		2400			7,8			8,5										500

* Pin - small step
** Can be executed at exterior diameter ø108

PUMP			STATOR						ROTOR						Tagbar		Crossover	*Pup joint	Tubing
Pump type	Nominal Displacement (m ³ /day)	Max. lifting depth (m)	Connection threads		Length L _{ST} (m)	Outside Diameter D _{ST} (mm)	Connection Thread F _R (in)	Length L _R (m)	Minor Diameter d _R (mm)	Head Diameter D _R (mm)	Eccentricity E (mm)	Pitch Pr (mm)	Helix Orbit ØR (mm)	Outside Diameter D _{OB} (mm)	Dimension HB (mm)	Outside Diameter D _M (mm)	Outside Diameter D _P (mm)	First piece	
			Tubing F _{RB} (in)	Anchor F _A (in)															Outside Diameter D _{OB} (mm)
PEU-400-060-S23	0,23	600	Box 3 1/2" EUE / NUE	Pin / Box 2 7/8" EUE / NUE	2	102	2,5	42,4	55,9	6,85	70	70	89	350	-	-	3 1/2"		
PEU-400-090-S23		900			3		3,5												
PEU-400-120-S23		1200			4		4,5												
PEU-400-150-S23		1500			5,3		5,8												
PEU-400-180-S23		1800			6		6,7												
PEU-400-240-S23		2400			8		8,7												
PEU-400-060-S33	0,33	600	Box 3 1/2" EUE / NUE	Pin / Box 2 7/8" EUE / NUE	3,2	102	3,7	41,8	55,8	7	100	70	89	350	-	-	3 1/2"		
PEU-400-090-S33		900			3,8		4,3												
PEU-400-120-S33		1200			5		5,5												
PEU-400-150-S33		1500			6,4		6,9												
PEU-400-180-S33		1800			7,6		8,3												
PEU-400-240-S33		2400			10		10,7												
PEU-400-060-S42	0,44	600	Box 3 1/2" EUE / NUE	Pin / Box 3 1/2" EUE / NUE	2,8	108	3,3	42,4	58,2	8	115	74,5	95	350	-	-	3 1/2"		
PEU-400-090-S42		900			4,4		4,9												
PEU-400-120-S42		1200			5,8		6,3												
PEU-400-150-S42		1500			7,3		7,8												
PEU-400-180-S42		1800			8,7		9,4												
PEU-400-240-S42		2400			10,8		11,5												
PEU-400-060-S60	0,6	600	Box 3 1/2" EUE / NUE	Pin / Box 3 1/2" EUE / NUE	4,2	108	4,7	42,3	58,3	8	160	74,2	95	350	-	-	3 1/2"		
PEU-400-090-S60		900			6,3		6,8												
PEU-400-120-S60		1200			8,4		8,9												
PEU-400-150-S60		1500			10,5		11												
PEU-400-180-S60		1800			12,6		13,3												
PEU-400-240-S60		2400			15,2		15,9												
PEU-450-060-S60	0,6	600	Box 3 1/2" EUE / NUE	Pin / Box 3 1/2" EUE / NUE	3,4	114,3	3,9	45,6	63,6	9	130	81,6	102	350	-	-	3 1/2"		
PEU-450-090-S60		900			5,1		5,6												
PEU-450-120-S60		1200			6,8		7,3												
PEU-450-150-S60		1500			8,4		8,9												
PEU-450-180-S60		1800			10,2		10,9												
PEU-450-240-S60		2400			12,2		12,9												

PUMP			STATOR						ROTOR						Tagbar		Crossover	*Pup joint	Tubing
Pump type	Nominal Displacement (m ³ /day)	Max. lifting depth (m)	Connection threads		Length L _{ST} (m)	Outside Diameter D _{ST} (mm)	Connection Thread F _R (in)	Length L _R (m)	Minor Diameter d _R (mm)	Head Diameter D _R (mm)	Eccentricity E (mm)	Pitch Pr (mm)	Helix Orbit ØR (mm)	Outside Diameter D _{OB} (mm)	Dimension HB (mm)	Outside Diameter D _M (mm)	Outside Diameter D _P (mm)	First piece	
			Tubing F _{RB} (in)	Anchor F _A (in)															Outside Diameter D _{OB} (mm)
PEU-450-060-S76	0,8	600	Box 3 1/2" EUE / NUE	Pin / Box 3 1/2" EUE / NUE	4,3	114,3	4,8	43,8	62,4	9,3	170	81	102	350	-	-	3 1/2"		
PEU-450-090-S76		900			6,4		6,9												
PEU-450-120-S76		1200			8,6		9,1												
PEU-450-150-S76		1500			10,7		11,2												
PEU-450-180-S76		1800			12,9		13,6												
PEU-450-240-S76		2400			15,2		15,9												
PEU-450-060-S98	1	600	Box 3 1/2" EUE / NUE	Pin / Box 3 1/2" EUE / NUE	5,1	114,3	5,6	43,8	62,6	9,4	215	81,5	102	350	-	-	3 1/2"		
PEU-450-090-S98		900			7,6		8,1												
PEU-450-120-S98		1200			10,2		10,7												
PEU-450-150-S98		1500			12		12,5												
PEU-450-180-S98		1800			14,2		14,9												
PEU-450-240-S98		2400			17,2		17,9												
PEU-450-060-S120	1,2	600	Box 3 1/2" EUE / NUE	Pin / Box 3 1/2" EUE / NUE	5,3	114,3	5,8	42,8	62,8	10	240	82,8	102	350	-	-	3 1/2"		
PEU-450-090-S120		900			7,9		8,4												
PEU-450-120-S120		1200			10,6		11,1												
PEU-450-150-S120		1500			12,5		13,1												
PEU-450-180-S120		1800			14,5		15,1												
PEU-450-240-S120		2400			17,5		18,1												
PEU-550-045-S135	1,35	600	Box 4 1/2" EUE / NUE	Pin / Box 4 1/2" EUE / NUE	2,5	146	3	61,6	87,1	12,75	150	113	133	350	-	-	4 1/2"		
PEU-550-090-S135		900			5		5,5												
PEU-550-120-S135		1200			7,5		8												

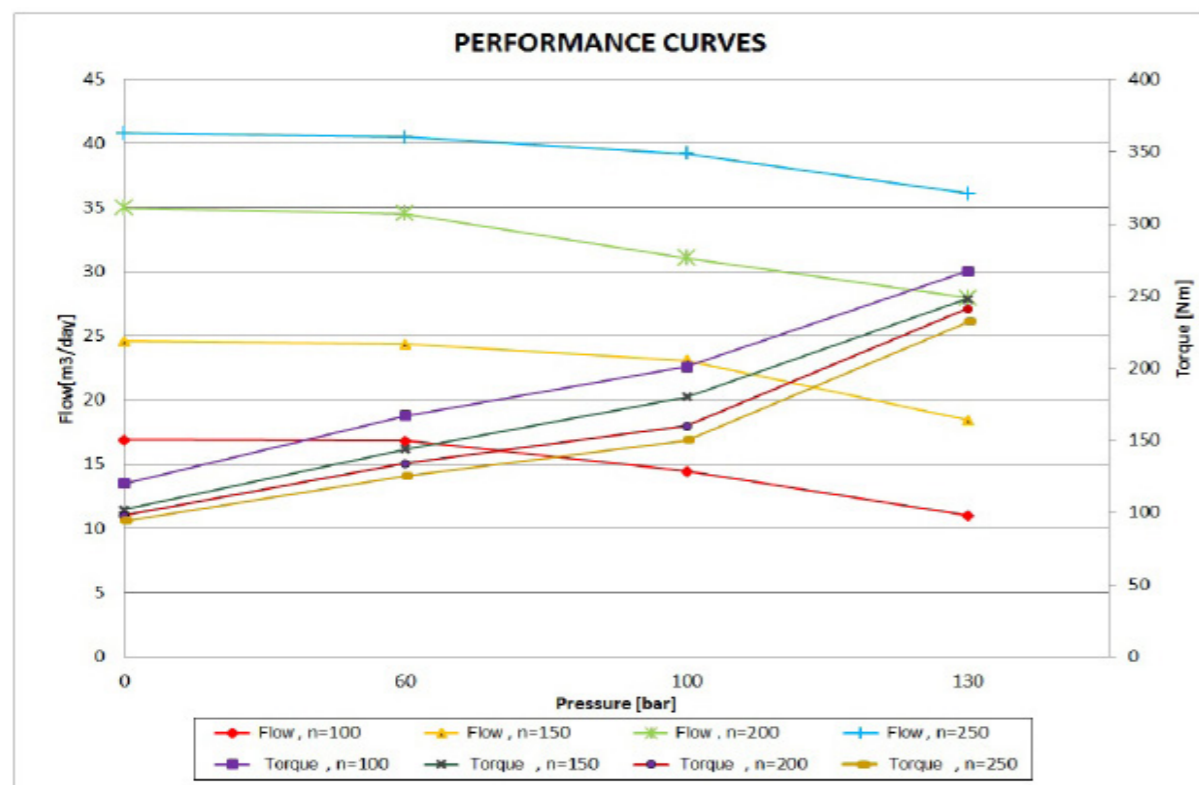
PCP BENCH TEST

Each pump is tested on a bench test according to ISO 15136-1 to ensure the customer receives a pump of proper efficiency for the application. Pump test reports will supply useful information such as pump efficiency and torque. Follow - up testing on used pumps can help determine whether or not they can be reused on another application.



Test Report Example:

No.:
 Product: PROGRESSIVE CAVITY PUMP PEU-350-120-S16 N
 Rotor series: 13 K 586
 Stator series: K 672
 Elastomer code: NBR 2
 Stator/Rotor tightening: N (J=clearence; N = normal; T = tight)
 Testing fluid: Water with lubrication additives
 Temperature testing fluid: 40 °C



DATA SHEET FOR PCP SELECTION

Our specialists have ability to analyze and recommend the most efficient and effective PCPump by typedimension, elastomer type, rotor size and other characteristics for each application. Please ensure that all production and minimum well data information is completed as accurately as possible. The quality of the information is critical to the well modeling from which the equipment and technical recommendations are proposed.

Data sheet ISO-15136

Date				Well information	
Company name:				Well name	
Contact				Field	
Phone				Well location	Onshore <input type="checkbox"/> Offshore <input type="checkbox"/>
E-mail				Operating environment	Coalbed methane <input type="checkbox"/> Heavy oil <input type="checkbox"/> Conventional oil <input type="checkbox"/> Other <input type="checkbox"/>
Completion data				Units circle one	
Pump seating depth [PSD] (measured depth [MD])					m - ft
Pump seating depth [PSD] (true vertical depth [TVD])					m - ft
Inclination at PSD					° / 100 ft - ° / 30 m
Maximum deviation or dogleg severity for PCP					° / 100 ft - ° / 30 m
Total well depth (TVD)					m - ft
Datum or reference depth					m - ft
Depth of producing interval (MD and / or TVD)					m - ft
Casing OD					mm - in
Min casing drift diameter between wellhead and PSD					mm - in
Casing weight and grade					Kg/m - lbm/ft
Casing connection type					
Tubing OD					mm - in
Tubing weight					Kg/m - lbm/ft
Tubing grade					
Tubing thread type					
Tubing inner coating type and thickness (if applicable)					
Packer? MD:					m - ft
Torque anchor depth MD:					m - ft
Torque anchor type					
Pump intake type: Slotted <input type="checkbox"/> Selective <input type="checkbox"/> Static gas separator <input type="checkbox"/> Tail Joint <input type="checkbox"/> Other <input type="checkbox"/>					
Fluid data					
API oil gravity					degrees
Total fluid viscosity					cP C - F
Viscosity table					cP C - F
					cP C - F
					cP C - F
H ₂ S		% - ppm	Water S.G.		
CO ₂		% - ppm	Water Salinity		ppm
Water pH					
Bubble point pressure at reservoir temperature					kPa - psi
Aromatics (benzene, toluene, xylene)					%
Reservoir recovery process: Aquifer drive <input type="checkbox"/> Solution gas drive <input type="checkbox"/> Water flood <input type="checkbox"/> Coal dewatering <input type="checkbox"/> EOR <input type="checkbox"/>					
Well type: Vertical <input type="checkbox"/> Directional <input type="checkbox"/> Slant <input type="checkbox"/> Horizontal <input type="checkbox"/>					
Completion type: Perforating casing <input type="checkbox"/> Open hole <input type="checkbox"/> Slotted liner <input type="checkbox"/> Gravel pack <input type="checkbox"/> Sand screen <input type="checkbox"/>					
Target production m ³ pd - bfpd					
Target PCP service life					
Deployment method: Rod <input type="checkbox"/> Tubing <input type="checkbox"/> Wireline <input type="checkbox"/>					
Production data					
Units circle one					
Current production m ³ pd - bfpd					
Water cut %					
Solids % by volume					
Minimum/maximum operational pump speeds (if known) rpm					
Producing gas oil ratio sm ³ /sm ³ - scf/stb					
Wellhead pressure kPa - psi					
Casing pressure kPa - psi					
Pump intake temperature (static) C - F					
Wellhead temperature C - F					
Fluid level from surface: static m - ft					
Reservoir temperature at datum depth C - F					
Reservoir static pressure kPa - psi					
Producing pressure at pump intake or producing fluid level kPa - psi m - ft					
Productivity index m ³ /kPa - bbl/psi					
Casing / tubing gas rate ratio or downhole free gas separation efficiency sm ³ /sm ³ - scf/stb					
Slugging tendency of fluid / gas / solids into pump? Yes <input type="checkbox"/> No <input type="checkbox"/>					
History of scale related problems? Yes <input type="checkbox"/> No <input type="checkbox"/>					
History of paraffin deposition? Yes <input type="checkbox"/> No <input type="checkbox"/>					
History of asphaltene deposition? Yes <input type="checkbox"/> No <input type="checkbox"/>					
Foamy oil behaviour? Yes <input type="checkbox"/> No <input type="checkbox"/>					
History of solids related problems such as plugging and erosion of downhole components? Yes <input type="checkbox"/> No <input type="checkbox"/>					
Emulsions? Yes <input type="checkbox"/> No <input type="checkbox"/>					
If yes, please provide inversion point and emulsion viscosity data					
Treating chemicals being injected in the well? Yes <input type="checkbox"/> No <input type="checkbox"/>					
If yes, please describe:					
Can you provide:					
Deviation survey Yes <input type="checkbox"/> No <input type="checkbox"/>					
Compositional fluid analysis Yes <input type="checkbox"/> No <input type="checkbox"/>					



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